## PROCESS SAFETY INFORMATION

## **COMPLIANCE AUDIT**

## Material and Energy Balances

The JCI Jones Chemicals Inc. facility located at 1919 Marine Dr. in Tacoma Wa. manufactures one product sodium hypochlorite.

**Sodium hypochlorite** is produced by reacting caustic soda solution (NaOH) with chlorine (Cl2). Proper conditions of concentration, temperature, and alkalinity are necessary for success of production process. Excessively high temperatures or insufficient excess caustic can result in overchlorination of the vat and a subsequent release of Cl2. This production process is monitored via the ORP vat control mitigation system.